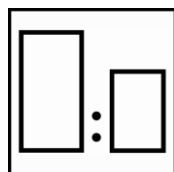


## WM series Basecoat toners

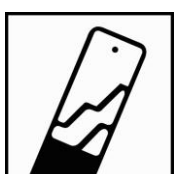
FOR PROFESSIONAL USE ONLY

### Description

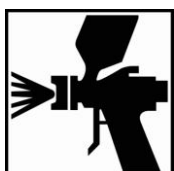
WM series waterborne basecoat provides very good hiding power, high efficiency, excellent coverage, metallic arrangement property. WM series basecoat must be used in conjunction with onwings clearcoat.



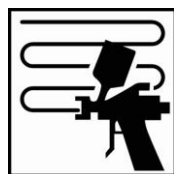
100 WM series basecoat  
20-30 waterborne Thinner



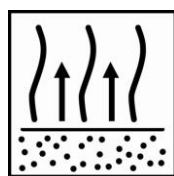
Use Donglai measuring stick



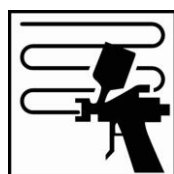
Spray gun set-up      Application pressure:  
1.2-1.5 mm              1.7-2.2 bar at the air inlet



2 ~ 3 coats  
Apply 2~3 single coats (10~30 μm)



Between coats              Before clear coat application  
Until completely matt at 25°C      10 minutes at 25°C  
Thinner selection according temperature Flash-off time depending on oven type



Clear coat application  
See clear coat TDS



Use suitable respiratory protection  
onwings recommends the use of a fresh air supply respirator.

## WM series Basecoat toners

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### Suitable substrates

Existing OEM finishes  
All other current onwings preparatory products-surfacers

### Product and additives

### Product name

WM series basecoat toners

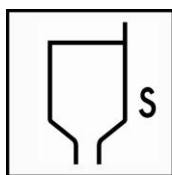
### Thinner

WM007 Slow dry thinner; repairs at 25-35 °C  
WM005 Standard thinner; repairs at 15-25 °C  
WM006 Fast dry thinner; repairs at 5-15 °C

### Basic raw materials

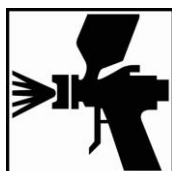
Water based Acrylic resins

### Viscosity



16 - 18 seconds – DIN Cup 4 at 20 °C

### Spray gun set-up / application pressure

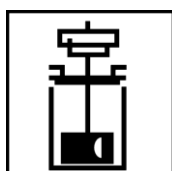


Spray gun set-up	Application pressure
1.2-1.5 mm	1.7-2.2 bar at the air inlet



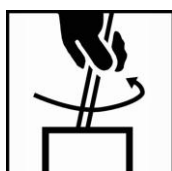
Surface cleaning, remove any surface contamination prior to the application

### Mixing



Mixing Machine  
Stir WM series Toners on mixing machine every 12 hours for 15 minutes

### Stir before use



Stir product thoroughly before mixing.

## WM series Basecoat toners

FOR PROFESSIONAL USE ONLY

### Pot-life

1 month at 20 °C

### Film thickness

By using the recommended application: 10 - 30 μm.

### Cleaning of equipment

onwaves waterborne solvents

### Product storage

Product shelf-life is 2 years when products are stored unopened at 20 °C. Avoid extreme temperature fluctuation.